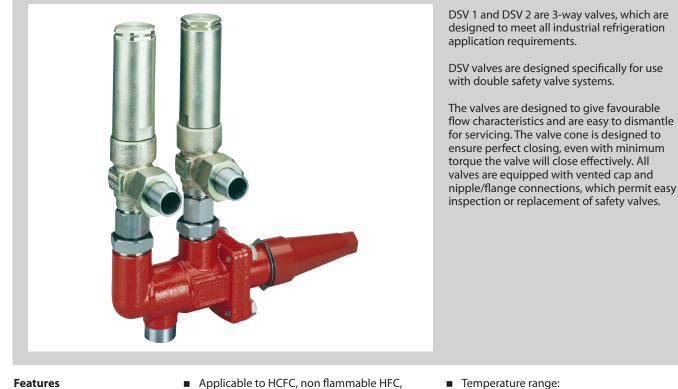


# **Technical brochure**

# Double stop valves Type DSV 1 and DSV 2



- Applicable to HCFC, non flammable HFC, R717 (Ammonia) and R744 (CO<sub>2</sub>).
- Each valve type is clearly marked with type, size and performance range.
- The valves and caps are prepared for sealing, to prevent operation by unauthorised persons, using a seal wire.
- Can accept flow in both directions.
- Housing and bonnet are made from low temperature steel according to requirements of the Pressure Equipment Directive and other international classification authorities.
- Max. operating pressure: DSV 1 and DSV 2: 40 bar g (580 psi g)

DSV 1 and DSV 2: -50/+100°C (-58/+212°F)
 DSV 1 when fitted with 2 x SFA 15 or
 DSV 2 when fitted with a combination of

- either 2 x SFA 15, or 2 x SFV 20, or 2 x SFV 25, meet the requirements according to EN13136 "Safety Valves Calculations" regarding max. 3% pressure drop in upstream line.
- Classification: To get an updated list of certification on the products please contact your local Danfoss Sales Company.

Pressure Equipment Directive (PED) DSV valves are approved and CE-marked in accordance with Pressure Equipment Directive -97/23/EC.

For further details / restrictions - see Installation Instruction.

(6

	DSV 1 valves	DSV 2 valves				
Nominal bore	DN ≤ 25 mm (1 in.)	DN32 mm (1¼ in.)				
Classified for	Fluid group I					
Category Article 3, paragraph 3		I				



# Double stop valves, type DSV 1 and DSV 2

Design	Connections Available with th Weld branch/nip Note: DSV valves connection fitting fittings, and SFA/ Please refer to or Housing and bom Made from specie for low temperat Valve cone A Teflon tightenin with a minimum	ples/flanges - DI are supplied c/w gs, DSV outlet co SFV outlet conne dering section. <i>net</i> al, cold resistant ure operation.	N 2448 v DSV inlet pronection ection fittings. steel approved	Spindle Made of polished stainless steel, which is ideal for O-ring sealing. Packing gland The "full temperature range" packing gland ensures perfect tightness in the whole temperature range: -50/+100°C (-58/+212°F). The packing gland is equipped with a scraper ring to prevent penetration of dirt and other foreign bodies.
Technical data	<ul> <li>R717 (Ammor Flammable hy recommended The valve is or closed circuits</li> <li>For further inf Danfoss.</li> <li>Temperature n -50/+100°C (-</li> <li>Pressure The valves are</li> </ul>	nly recommende 5. Formation please range -58/+212°F).	D₂). not ed for use in contact	<ul> <li>Installation         DSV are used as changeover valves between         two SFA/SFV safety valves. When the spindle         is turned clockwise (fig. 1) the inlet port C is         connected to B. When the spindle is turned         anticlockwise (fig. 1) the inlet port C is         connected to A. For further information refer         to installation instruction for DSV.         </li> </ul>
	Туре	K <sub>v</sub> -value	C <sub>v</sub> -value	
		m³/h	Usgal/min	
	DSV 1	17.5	20.3	C
	DSV 2	30.0	34.8	_ Fig. 1



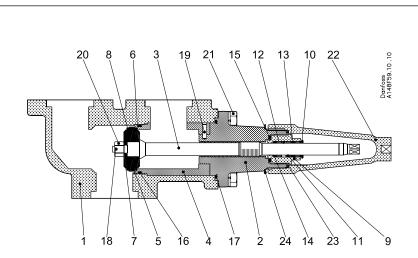
# Material specification

				Domfoss A148758.10	
No.	Part	Material	DIN/EN	ISO	ASTM
1	Housing	Steel	P285QH, EN10222-4		LF2A350
	Bonnet	Steel	P285QH, EN10222-4		LF2A350
2					
2 3	Spindle	Stainless steel	X10CrNiS 18 9 17440	Туре 17 683/13	AISI 303
		Stainless steel Steel	X10CrNiS 18 9 17440 9 SMn28, 1651	Type 17 683/13 Type2, R683/9	
3	Spindle				AISI 303
3 4	Spindle Seat	Steel	9 SMn28, 1651	Type2, R683/9	AISI 303 1213, SAEJ 403
3 4 5	Spindle Seat Cone, Middle	Steel Steel	9 SMn28, 1651 9 SMn28, 1651	Type2, R683/9           Type2, R683/9	AISI 303 1213, SAEJ 403 1213, SAEJ 403
3 4 5 6	Spindle Seat Cone, Middle Cone, Back	Steel       Steel       Steel	9 SMn28, 1651 9 SMn28, 1651 9 SMn28, 1651	Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9	AISI 303 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403
3 4 5 6 7	Spindle Seat Cone, Middle Cone, Back Cone, Front	Steel       Steel       Steel       Steel       Steel	9 SMn28, 1651 9 SMn28, 1651 9 SMn28, 1651	Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9	AISI 303 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403
3 4 5 6 7 8	Spindle Seat Cone, Middle Cone, Back Cone, Front Cone seal	Steel       Steel       Steel       Steel       Teflon(PTFE)	9 SMn28, 1651 9 SMn28, 1651 9 SMn28, 1651 9 SMn28, 1651	Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9	AISI 303         1213, SAEJ 403
3 4 5 6 7 8 9	Spindle Seat Cone, Middle Cone, Back Cone, Front Cone seal Packing gland	Steel       Steel       Steel       Steel       Teflon(PTFE)       Steel	9 SMn28, 1651 9 SMn28, 1651 9 SMn28, 1651 9 SMn28, 1651	Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9	AISI 303 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403
3 4 5 6 7 8 9 13-17	Spindle Seat Cone, Middle Cone, Back Cone, Front Cone seal Packing gland O-ring	Steel       Steel       Steel       Steel       Teflon(PTFE)       Steel       Cloroprene (Neoprene)	9 SMn28, 1651 9 SMn28, 1651 9 SMn28, 1651 9 SMn28, 1651	Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9	AISI 303         1213, SAEJ 403
3 4 5 7 8 9 13-17 20	Spindle Seat Cone, Middle Cone, Back Cone, Front Cone seal Packing gland O-ring Slotted nut	Steel       Steel       Steel       Steel       Teflon(PTFE)       Steel       Cloroprene (Neoprene)       Steel	9 SMn28, 1651 9 SMn28, 1651 9 SMn28, 1651 9 SMn28, 1651 9 SMn28, 1651	Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9	AISI 303 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403
3 4 5 7 8 9 13-17 20 21	Spindle Seat Cone, Middle Cone, Back Cone, Front Cone seal Packing gland O-ring Slotted nut Screw	Steel       Steel       Steel       Steel       Teflon(PTFE)       Steel       Cloroprene (Neoprene)       Steel       Steel	9 SMn28, 1651 9 SMn28, 1651 9 SMn28, 1651 9 SMn28, 1651 9 SMn28, 1651	Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9           Type2, R683/9	AISI 303 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403 1213, SAEJ 403



# Material specification

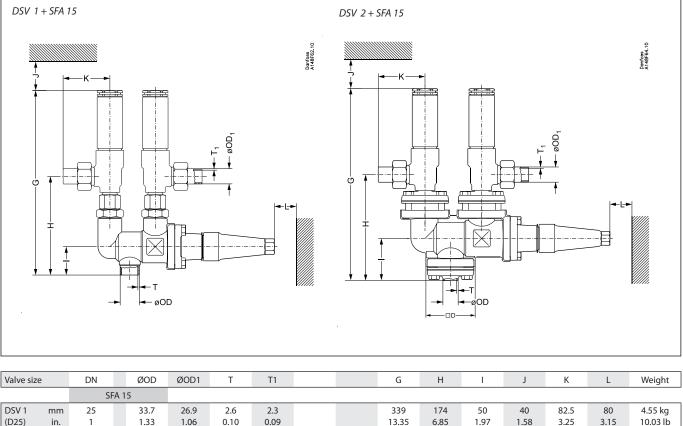
DSV 2



No.	Part	Material	DIN/EN	ISO	ASTM	
1	Housing	Steel	P285QH, EN10222-4		LF2A350	
2	Bonnet	Steel	P285QH, EN10222-4		LF2A350	
3	Spindle	Stainless steel	X10CrNiS 18 9 17440	Туре 17 683/13	AISI 303	
4	Seat	Steel	9 SMn28, 1651	Type2, R683/9	1213, SAEJ 403	
5	Cone, Middle	Steel	9 SMn28, 1651	Type2, R683/9	1213, SAEJ 403	
6	Cone, Back	Steel	9 SMn28, 1651	Type2, R683/9	1213, SAEJ 403	
7	Cone, Front	Steel	9 SMn28, 1651	Type2, R683/9	1213, SAEJ 403	
8	Cone seal	Teflon(PTFE)				
9	Packing gland	Steel	9SMn28, 1651	Type 2, R683/9	1213,SAE J403	
13-17	O-ring	Cloroprene (Neoprene)				
20	Slotted nut	Steel				
21	Screw	Steel	A2-70	A2-70	Туре 308	
22	Seal cap	Aluminium				
23	Gasket for seal cap	Nylon				
24	Idenfication ring	Stainless steel				



# Dimensions and weights for double safety valve systems

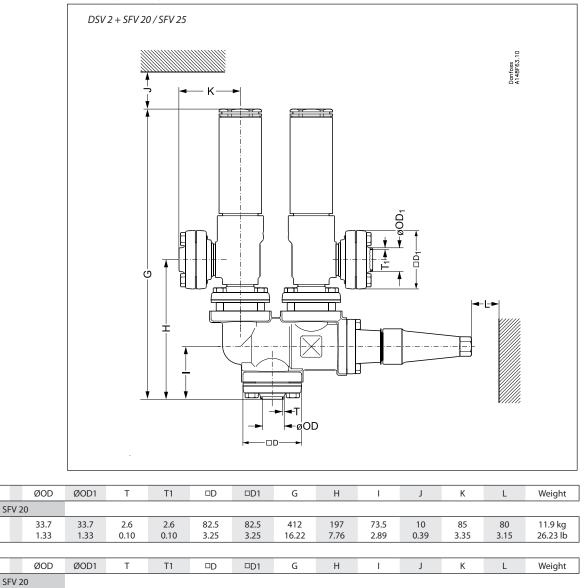


DSV 1	mm	25		33.7	26.9	2.6	2.3		339	174	50	40	82.5	80	4.55 kg
(D25)	in.	1		1.33	1.06	0.10	0.09		13.35	6.85	1.97	1.58	3.25	3.15	10.03 lb
Valve size	5	DN		ØOD	ØOD1	Т	T1	D	G	Н	I	J	К	L	Weight
		SI	FA 1	5											
DSV 2	mm	20		26.9	26.9	2.3	2.3	82.5	351	186	73.5	10	82.5	80	9.3 kg
(FD20)	in.	3⁄4		1.06	1.06	0.09	0.09	3.25	13.82	7.32	2.89	0.39	3.25	3.15	20.5 lb
Valve size	5	DN		ØOD	ØOD1	Т	T1	D	G	Н	I	J	К	L	Weight
		SI	FA 1	5											
DSV 2	mm	25		33.7	26.9	2.6	2.3	82.5	351	186	73.5	10	82.5	80	9.3 kg
(FD25)	in.	1		1.33	1.06	0.10	0.09	3.25	13.82	7.32	2.89	0.39	3.25	3.15	20.5 lb
Valve size	5	DN		ØOD	ØOD1	Т	T1	D	G	Н	I	J	К	L	Weight
		SI	FA 1	5											
DSV 2	mm	32		42.4	26.9	2.6	2.3	82.5	351	186	73.5	10	82.5	80	9.3 kg
(FD32)	in.	1¼		1.67	1.06	0.10	0.09	3.25	13.82	7.32	2.89	0.39	3.25	3.15	20.5 lb

Specified weights (incl. all fittings and excl. SFA / SFV) are approximate values only.



### Dimensions and weights for double safety valve systems



DSV 2 32 42.4 42.4 2.6 82.5 82.5 mm 2.6 1¼ 0.10 (FD32) 0.10 3.25 1.67 1.67 3.25 in.

33.7

1.33

ØOD1

2.6

0.10

Т

2.6

0.10

T1

82.5

3.25

DD

82.5

3.25

DD1

412

16.22

G

412

16.22

197

7.76

Н

197

7.76

73.5

2.89

L

73.5

2.89

10

0.39

J

10

0.39

85

3.35

Κ

85

3.35

80

3.15

L

80

3.15

11.9 kg

26.23 lb

Weight

11.9 kg

26.23 lb

Specified weights (incl. all fittings and excl. SFA / SFV) are approximate values only.

42.4

1.67

ØOD

SFV 25

Valve size

DSV 2

(FD25)

Valve size

DSV 2

(FD32)

Valve size

DN

25

1

DN

32

11⁄4

DN

mm

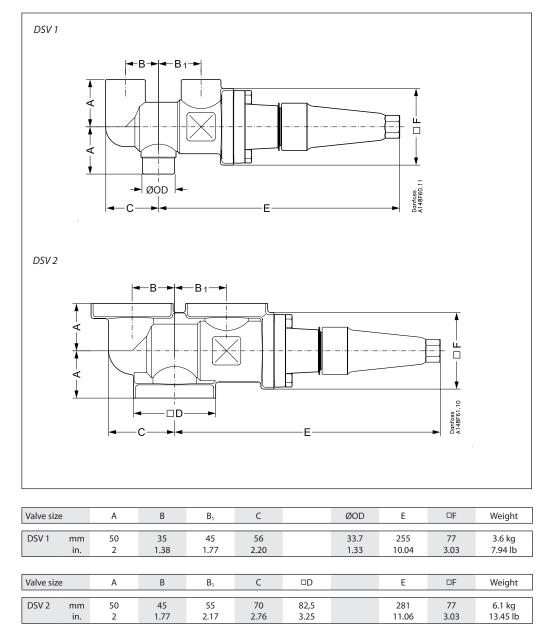
in.

mm

in.



## **Dimensions and weights**



Specified weights are approximate values only.



### Double stop valves, type DSV 1 and DSV 2

#### Ordering

*How to order* The table below is used to identify the valve required.

Please note that the type codes only serve to identify the valves, some of which may not form part of the standard product range. For further information please contact your local Danfoss Sales Company.

#### Type codes

Example

DSV 2 FD20 SFA15 = 148F3006

DSV2 = Valve type FD20 = DSV inlet connection

SFA15 = Safety valve combination

Valve type		DSV inlet connection	DSV outlet connection	SFV outlet connection	Safety valve combination	Code No.	
DSV	1	D25 (1 in.)	G ¾″ Union	ND20 (¾ in.)	SFA15	148F3005	
DSV	2	FD20 (¾ in.)	G ¾" thread flange	ND20 (¾ in.)	SFA15	148F3006	
DSV	2	FD25 (1 in.)	G ¾" thread flange	ND20 (¾ in.)	SFA15	148F3007	
DSV	2	FD32 (1¼ in.)	G ¾" thread flange	ND20 (¾ in.)	SFA15	148F3008	
DSV	2	FD25 (1 in.)	G 1¼" thread flange	FD25 (1 in.)	SFV20	148F3009	
DSV	2	FD32 (1¼ in.)	G 1¼" thread flange	FD25 (1 in.)	SFV20	148F3010	
DSV	2	FD32 (1¼ in.)	G 1¼" thread flange	FD32 (1¼ in.)	SFV25	148F3011	
	D	Weld bra	Weld branches DIN 2448		DSV valves are supplied c/w DSV inlet connection		
Connection fittings:	ND	Weld n	ipples DIN 2448	fittings, DSV outlet connection fittings, and SFA/SFV			
littingsi	5		anges DIN 2448	outlet connection fittings.			

#### Important!

Where products need to be certified according to specific certification societies or where higher pressures are required, the relevant information should be included at the time of order.

## Fittings and gaskets

Туре	Code No.
Nipples + gaskets set for 25D/ND20 DSV1/SFA 15	148F3037
Flanges + gaskets set for FD20/ND20 DSV2/SFA 15	148F3038
Flanges + gaskets set for FD25/ND20 DSV2/SFA 15	148F3039
Flanges + gaskets set for FD32/ND20 DSV2/SFA 15	148F3040
Flanges + gaskets set for FD25/FD25 DSV2/SFV 20	148F3041
Flanges + gaskets set for FD32/FD25 DSV2/SFV 20	148F3042
Flanges + gaskets set for FD32/FD32 DSV2/SFV 25	148F3043

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