ENGINEERING TOMORROW



Data Sheet

Solenoid valve Type **EV310B**

Direct-operated 3/2-way solenoid valves for universal use



EV310B covers a wide range of direct-operated 3/2-way solenoid valves for universal use. EV310B is a real robust valve program with high performance and can be used in all kind of tough working conditions. Clip-on coils can not be used on EV310B.

Features

- For water, oil, compressed air and similar neutral media
- Screw on coil
- Ambient temperature: Up to 40 $^{\circ}\text{C}$
- Coil enclosure (cable plug): Up to IP65
- Viscosity: Up to 50 cSt



1 Portfolio overview

Table 1: Portfolio overview

Features	EV310B	EV310B MAN	EV310B Flange MAN
	DANFOSS	DANFOSS	CO C
Body material	Brass	Brass	Brass
DN [mm]	1.5-3.5	2.0	2.0
Function	NC, NO	NC, NO	NC
Connection	G¹/ ₈ - G³/ ₈	G¼	Flange 32x32 mm
Sealing material	FKM	FKM	FKM
Kv [m³/h]	0.8-0.40	0.15	0.15
Differential pressure range [bar]	0-20	0-16	0-16
Temperature range [°C]	-10 - 100	-10 - 100	-10 - 100
Manual override (MAN)	No	Yes	Yes



2 Functions

2.1 Function, NC

Coil voltage disconnected (closed):

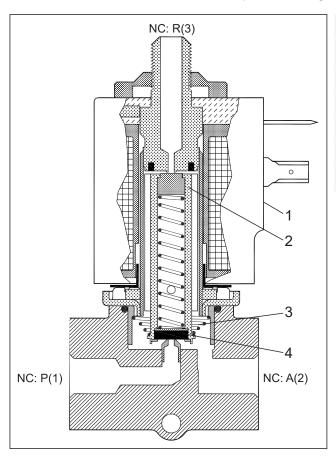
When the voltage to the coil is disconnected, the armature with the valve plates is pressed down by the closing spring and closes the connection between P and A. At the same time, the connection between ports A and R is opened.

The connection between P and A will be closed for as long as the voltage to the coil is disconnected.

Coil voltage connected (open):

When voltage is applied, the armature with the valve plates is lifted and closes the connection between A and R. At the same time, the connection between P and A is opened.

The connection between P and A will be open for as long as there is voltage to the coil.



1	Coil
2	Armature
3	Closing spring
4	Valve plate
р	Pressure port (stamped: 1)
Α	Application port (stamped: 2)
R	Relief port (3)

2.2 Function, NO

Coil voltage disconnected (open):

When the voltage is disconnected, the armature with the valve plates is pressed down by the opening spring and closes the connection between A and R. At the same time, the connection between ports P and A is open.

The connection between P and A will be open for as long as the voltage to the coil is disconnected.

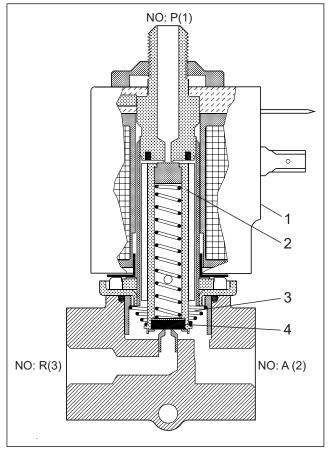
On valves with manual override the connection between P and A can be closed using a closing screw in the valve body.

Coil voltage connected (closed):

When voltage is applied to the coil, the armature with the valve plates is lifted and closes the connection between P and A. At the same time, the connection between ports A and R is opened.



The connection between P and A will be closed for as long as there is voltage to the coil.



Coil 2 Armature 3 Opening spring 4 Valve plate Pressure port (1) р Α Application port (stamped: 2)

Relief port (stamped: 3)

2.3 Function, NC FL MAN

Coil voltage disconnected (open):

When the voltage to the coil is disconnected, the armature, with the valve plates, is pressed down by the closing spring and closes the connection between P and A. At the same time, the connection between ports A and R is opened. The connection between P and A will be closed for as long as the voltage to the coil is disconnected. On valves with manual override the connection between P and A can be opened using an opening screw in the valve body.

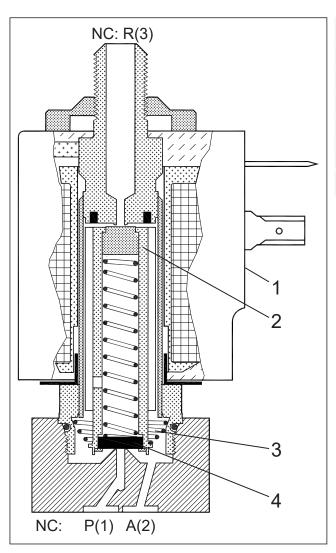
R

Coil voltage connected (closed):

When voltage is applied, the armature with the valve plates is lifted and closes the connection between A and R. At the same time, the connection between P and A is opened.

The connection between P and A will be open for as long as there is voltage to the coil.





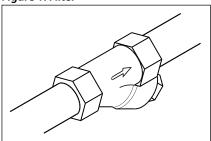
- 1 Coil
- 2 Armature
- 3 Closing spring
- 4 Valve plate
- **p** Pressure port (stamped: 1)
- A Application port (stamped: 2)
- R Relief port (3)



3 Applications

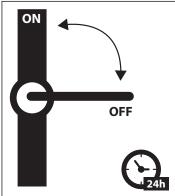
It is recommended to use a filter in front of the valve. Recommended filter 50 mesh (297 microns).

Figure 1: Filter



In water applications, exercise the valves at least once every 24 hours, meaning change the state of the valve. The valve exercise will minimize the risk of the valve sticking due to calcium carbonate, zinc or iron oxide build-up.

Figure 2: Exercise: Valve on/off



To minimize scaling, and corrosion attack it is recommended that the water passing the valve have the following values:

- Hardness 6 18 °dH to avoid scaling (chalk / lime stone build up)
- Conductivity 50 800 μ S/cm to avoid brass dezincification and corrosion
- Above 25 °C media temperature avoid stagnant water inside the valve to avoid dezincification and corrosion attack



4 Product specification

4.1 Technical data

Table 2: Technical data

Media	FKM	For water, oil, compressed air and similar neutral media
Media temperature [°C]	-10 °C - 100 °C	
Ambient temperature [°C]	Up to 40 °C	
	DN1.5	0.08 m ³ /h
Kv value [m³/h]	DN2.0	0.15 m ³ /h
KV Value [m-/n]	DN3.0	0.30 m ³ /h
	DN3.5	0.40 m ³ /h
Min. Opening differential pressure [bar]	0 bar	
Max. Opening differential pressure [bar]	Up to 20 bar	
Max. working pressure [bar]	Up to 20 bar	
Max. test pressure [bar]	50 bar	
Viscosity [cSt]	Max. 50 cSt	

Differential pressure range

Table 3: Differential pressure range

		Max working pressure	Differential pressure, min. to max		
Connection ISO228/1	Orifice size	fice size	NC/NO	NC/NO MAN	NC FL MAN
130220, 1		[bar]	[bar]	[bar]	[bar]
	1.5	20	0-20		
G1/8	2.0	16	0-16		
	3.0	7	0-7		
	1.5	20	0-20		
G1⁄4	2.0	16	0-16	0-16	0-16
G74	3.0	7	0-7		
	3.5	5	0-5		
	2.0	16	0-16		
G3// ₈	3.0	7	0-7		
	3.5	5	0-5		

Time to open/close

Table 4: Time to open/close

Main type	EV310B NC/NO/NC MAN/NO MAN/NC FL MAN
Time to open [ms] ⁽¹⁾	10 – 20
Time to close [ms] ⁽¹⁾	10 – 20

⁽¹⁾ The times are indicative.

Materials

Table 5: Materials

Components	Materials	Specifications		
Valve body	Brass	W.no. 2.0402		
Armature	Stainless steel	W.no. 1.4105/AISI 430FR		
Armature tube	Stainless steel	W.no. 1.4306/AISI 304L		
Armature stop	Stainless steel	W.no. 1.4105/AISI 430FR		
Spring	Stainless steel	W.no. 1.4310 / AISI 301		
Seal material	FKM			



4.2 Dimensions and Weights

Figure 3: Dimensions and weight NC / NO / NC MAN / NO MAN

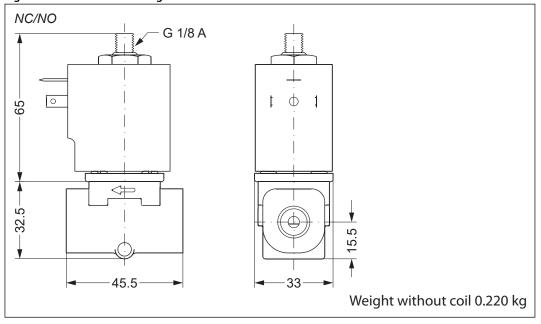
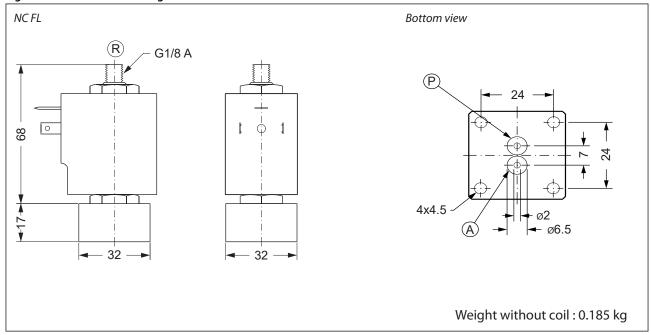


Figure 4: Dimensions and weight NC FL MAN

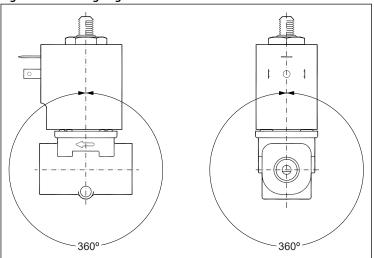


- Pressure port
- Application port Α
- Relief port R



4.3 Mounting

Figure 5: Mounting angle





5 Ordering

5.1 Parts program

Table 6: Brass, valve body NC, NO, NC MAN, NO MAN, NC FL MAN

Connection	Orifice	Kv value			Function		
ISO 228/1	[mm]	[m³/h]	NC	NO	NC MAN	NO MAN	NC FL MAN
	1.5	0.08	032U4900	032U4926			
G 1/8	2.0	0.15	032U4901	032U4927			
	3.0	0.30	032U4902				
	1.5	0.08	032U4903	032U4929			
G 1/4	2.0	0.15	032U4904	032U4930	032U4919	032U4944	
G 74	3.0	0.30	032U4905	032U4931			
	3.5	0.40	032U4906				
	2.0	0.15	032U4907	032U4933			
G 3/8	3.0	0.30	032U4908	032U4934			
	3.5	0.40	032U4909				
Flange 32x32	2.0	0.15					032U4923

5.2 Accessories

Coil

Table 7: Below coil can be used with EV310B

Coil	Туре	Power consumption	Enclosure	Features
Parket State of the Control of the C	BA / BD, screw on	9 W AC 15 W AC 15 W DC	IP00 with spade connector	IP20 with protective cap, IP65 with cable plug

Cable plug

Figure 6: Cable plug



Application	Code number	
GDM 2011 (grey) cable plug according to DIN 43650-A PG11	042N0156	



Universal electronic multi-timer, type ET20M

Figure 7: ET20M



Туре	Voltage [V]	Suitable for coil types	Code number
BA024A	24 – 240	AL, AM, AS, AZ, BA, BD, BB	042N0185

Spare parts kit

Table 8: Spare parts kit

	Function		
Туре	NC	NO	
EV310B G 18/38 FKM	032U2033	032U2035	
		1 2	
	Armature with mounted spring O-ring		



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