

Overview



The SITRANS FCS400 sensor is available in DN 15; DN 25 and DN 50 mm sizes in stainless steel AISI 316 L. The sensor design consists of process connections, inlet and outlet manifolds mounted in a stiff frame and two parallel tubes equally sharing the process medium flow.

The sensing tubes are curved in the CompactCurve shape which gives high sensitivity and low pressure loss. The CompactCurve shape was selected to ensure that the smallest flows are measured with optimal signal to noise ratio.

The super compact sensor design with a split flow dual tube design with very high driver frequency is suitable for high end applications in all industry segments e.g. Chemical, F&B, O&G and Power.

A variety of process connections available to cover all common process connections and pressure ratings.

The sensor has a solid stainless steel fully welded enclosure to protect the measuring tubes from any harsh environments. For hazardous area applications the FCS400 comes in a number of common hazardous area approved like ATEX, IECEx, cCSAus, EAC, and NEPSI.

For sanitary applications the sensor is available with polished inside wetted parts and carry the EHEDG and 3A sanitary certifications (in preparation).

For the chemical industry the FCS400 sensors are available with standardized NAMUR inbuilding length (in preparation).

Integration

The SITRANS FCS400 Massflow sensor is suitable for both indoor and outdoor installation and meets the requirements of Protection Class IP67/NEMA 4X. Optionally the sensor can be ordered with hazardous certification to Zone 1 + 21 (ATEX, IECEx, cCSAus, EAC Ex, NEPSI) or Class I + II + III Div. 1 (cCSAus).

The flowmeter is bidirectional and can be installed in any orientation. The sensor is self-draining in many positions, with vertical mounting preferred.

It is important to ensure that the sensor tubes are always completely filled with homogeneous fluid; otherwise measuring errors may occur. Suitable fluids are clean liquids, pastes, light slurries or gases. Condensing vapours, aerated liquids or slush are not recommended.

The materials in contact with the process medium must be evaluated for corrosion and erosion resistances for long sensor life.

The pressure drop through the sensor is a function of the properties of the fluid and the flow rate. A pressure loss and accuracy calculator can be found on the Siemens Internet site <https://www.siemens.com/fc430/sizer>

The preferred flow direction is indicated by an arrow on the sensor. Flow in the direction of the arrow will be measured as positive. The flow direction can be adjusted at the transmitter to compensate for reverse installation.

Installation orientation

The optimal installation orientation is vertical with the flow upwards. This ensures that suspended solids or bubbles are completely pushed through the sensor. A drain valve below the sensor will allow the pipe and sensor to drain completely.

Supports

In order to support the weight of the flowmeter and to ensure reliable measurements when external effects exist (e.g. plant vibrations), the sensor should be installed in rigidly supported pipelines.

Supports or hangers should be installed symmetrically and stress-free in close proximity to both of the process connections.

Shut-off devices

To conduct a system zero adjustment, secure shut-off devices are required in the pipeline.

Where possible, shut-off devices should be installed both upstream and downstream of the flowmeter.

Flow Measurement

SITRANS FC (Coriolis)

Sensors and Flowmeter systems

SITRANS FCS400 flow sensor

Configuration

Installation guidelines

- The mass flowmeter does not require any flow conditioning or straight inlet pipe sections. Care should be exercised however to ensure that any upstream valves, gates, sight glasses etc. do not cavitate and are not set into vibration by the flow.
- It is always preferred to place the flowmeter upstream of any control valve or other pipeline component which may cause flashing, cavitation or vibrations.
- The presence of gas bubbles in the fluid may result in erroneous measurements, particularly in the density measurement. Therefore the flowmeter should not be installed at the lowest pressure point in the liquid piping system or where vapour can collect. Install the meter in pipeline sections with high pressure to maintain system pressure and compress any bubbles.
- Drop lines downstream from the flow sensor should be avoided to prevent the meter tube from draining during flowing conditions. A back-pressure device or orifice is recommended to ensure that flow does not separate within the flow sensor but the metering section remains at positive pressure at all times while there is flow.
- The flowmeter should not come into contact with any other objects. Avoid making attachments to the housing except for the pressure guard components (if required).
- When the connecting pipeline is larger than the sensor size, suitable standard reducers may be installed. A selection of oversize and undersize connections can be ordered - refer to the sizes tables below.
- The flow sensor may be supported at the junction between process connection and the manifold, but should not be used to support adjacent piping. Ensure that the piping is also supported on both sides so that connection stresses are neutral.
- If strong vibrations exist in the pipeline, they should be damped using elastic pipeline elements. The damping devices must be installed outside the supported flowmeter section. Direct connection of flexible elements to the sensor should be avoided.
- Make sure that any dissolved gases, which are present in many liquids, do not outgas. The back pressure at the outlet should be at least 0.2 bar (3 psi) above the vapour pressure of the process fluid.
- Assure that operation below the vapour pressure cannot occur particularly for fluids with low latent heat of vaporisation.
- The sensor should not be installed in the vicinity of strong electromagnetic fields, e.g. near motors, pumps, variable frequency drives, transformers etc.
- When operating meters on a common mounting base the sensors should be mounted and spaced separate from each other to avoid cross-talk and other vibration interferences.
- When operating meters in interconnected pipelines the pipes should be decoupled to prevent cross talk.

Remote system cabling

The system is designed so that standard instrumentation cable with four cores and overall screen or two screened pairs can be used, or cable sets can be ordered with the flowmeter. The cable can be ordered in various set lengths and terminated in the field.

Be aware of maximum sensor length cable depending on product selection, currently 75 m. Data transmission speed and process variable update rates may be affected by the cable characteristics. For best results, choose a cable with the following electrical characteristics:

Property	Unit	Value
Resistance	[Ω/km]	59
Characteristic impedance	[Ω]	100 @ 1 MHz
Insulation resistance	[MΩ/km]	200
Maximum voltage	[V]	300

The flowmeter system applies maximum 15 V DC in operation and is certified intrinsically safe. The complete system is insulation tested to 1 500 V in production.

Cabling solutions which can be ordered with the flowmeter are as follows:

1. High performance plugged cable using M12 connectors into prepared sockets
2. Cable glands for either metric or NPT threaded terminal housings.
3. Plain cable in set lengths to be passed through flexible and rigid conduit (not supplied) for metric or NPT threaded terminal housings

Cable for items 1, 2 and 3 are available either gray for standard applications or light blue for Ex applications to identify the circuit as intrinsically safe.

Insulation and heating

For applications where pipeline insulation is required for personnel protection or process temperature maintenance, the SITRANS FCS400 flow sensor may also be insulated. The form and material of insulation is not prescribed and entirely depends on the practices at the application location or plant.

Insulation must not be crowded around the sensor pedestal but shaped at a 45° cone to allow the pedestal to radiate excess heat and maintain a suitable working temperature within the front-end housing.

Where trace heating is employed, an electric heating jacket can be ordered as an accessory. It is shaped to the sensor body and controlled from a weatherproof setpoint device.

The jacket can heat the sensor enclosure up to 200 °C (392 °F). However the maximum temperature increase is limited to 70 °C. Further insulation is also recommended for personnel protection or low loss temperature maintenance.

Technical specifications

Flow sensor FCS400

Parameter	Unit	Value
Process media		<ul style="list-style-type: none"> Fluid Group 1 (suitable for dangerous fluids) Aggregate state: Paste/light slurry, liquid and gas
Process pressure range	[barg (psi)]	316L: 0 ... 100 (0 ... 1 450)
Process temperature range		
• DN 15 ... DN 50	[°C (°F)]	-50 ... +200 (-58 ... +392)
Ambient temperature range	[°C (°F)]	-40 ... +60 (-40 ... +140)
Transport temperature range	[°C (°F)]	-40 ... +70 (-40 ... +158)
Density range	[kg/m ³ (lb/ft ³)]	1 ... 5 000 (0.062 ... 312.2)
No. of process values		
• Primary process values		<ul style="list-style-type: none"> Mass flow Density Process medium temperature
• Derived process values		<ul style="list-style-type: none"> Volume flow Standard volume flow (with reference density) Fraction A:B Fraction % A:B

Performance specifications		Sensor		
Parameter	Unit	DN 15	DN 25	DN 50
Max. zero point error	[kg/h (lb/min)]	0.2 (0.007)	2 (0.8)	7.5 (0.27)
Q _{min} (1 % error) ¹⁾	[kg/h (lb/min)]	20 (0.735)	240 (8.92)	800 (29.4)
Q _{nom} (1 bar pressure) ¹⁾	[kg/h (lb/min)]	3 700 (136)	20 500 (753.2)	49 000 (1 800)
Q _{max} ¹⁾	[kg/h (lb/min)]	6 400 (235.2)	35 000 (1 286)	90 000 (3 307)
Linearity error mass flow				
• for liquids ²⁾	[%]	± 0.1	± 0.1	± 0.1
• for gases	[%]	± 0.35	± 0.35	± 0.35
Repeatability mass flow	[%]	± 0.05	± 0.05	± 0.05
Density accuracy standard calibration ³⁾	[kg/m ³ (lb/ft ³)]	± 5 (± 0.31)	± 5 (± 0.31)	± 5 (± 0.31)
Density accuracy extended calibration ³⁾	[kg/m ³ (lb/ft ³)]	± 0.5 (± 0.031)	± 0.5 (± 0.031)	± 0.5 (± 0.031)
Temperature error	[°C (°F)]	± 0.5 (± 0.9)	± 0.5 (± 0.9)	± 0.5 (± 0.9)

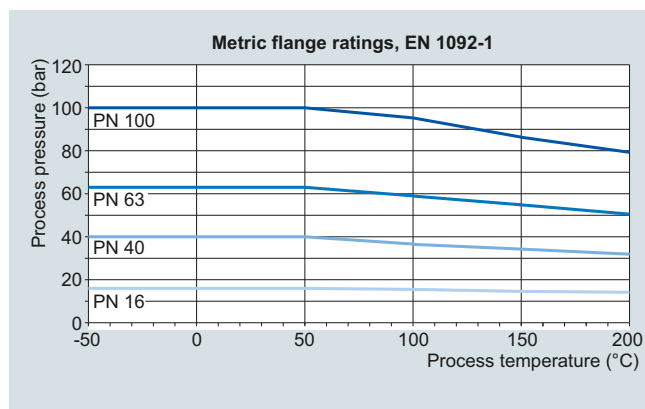
¹⁾ For gas applications the max. flowrate is calculated at Mach-Number = 0.3.

²⁾ Increased error can be expected for gas mass flow measurement.

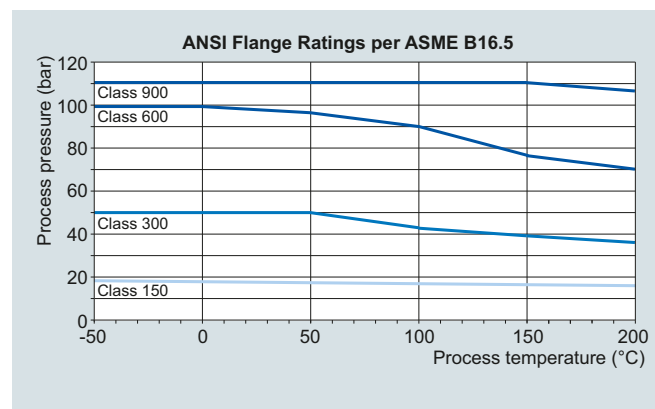
³⁾ Liquid only.

Pressure/temperature curves

With two major exceptions, the pressure rating of the flow sensors is independent of the process medium temperature. Design rules for flange connections in both the EN 1092-1 and ASME B16.5 standards dictate pressure derating with increasing temperature. The charts below show the effect of process medium temperature on the pressure ratings for the flanges within the FCS400.



EN 1092-1 flanged sensors



ASME B16.5 flanged sensors

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Technical specifications (continued)

Sensor variants

SITRANS FCS400 sensors are available in a wide range of process connections. The available combinations of type, sensor size and connection size are shown in the tables below.

Standard sensors

Sensor	Connection	EN 1092-1 B1, PN 16	EN 1092-1 B1, PN 40	EN 1092-1 B1, PN 63	EN 1092-1 B1, PN 100	EN 1092-1 B1, PN 160 ²⁾	EN 1092-1 D Nut, PN 40	EN 1092-1 D Nut, PN 63	EN 1092-1 D Nut, PN 100	EN 1092-1 D Nut, PN 160 ²⁾	ANSI B16.5-2009, class 150	ANSI B16.5-2009, class 300	ANSI B16.5-2009, class 600	ANSI B16.5-2009, class 900 ¹⁾	ISO 228-1 G pipe thread	ASME B1.20.1 NPT pipe thread	DIN 11851 hygienic screwed	DIN 32676 hygienic tri-clamp	DIN 11864-1A aseptic screwed	DIN 11864-2A aseptic flanged	DIN 11864-3A aseptic clamp	ISO 2852 hygienic clamped	ISO 2853 hygienic screwed	SMS 1145 hygienic screwed	12-VCO-4 quick connect	JIS B2220:2004/10K	JIS B2220:2004/20K	JIS B2220:2004/40K	JIS B2220:2004/63K			
Standard: 7ME461-...																																
DN 15 (½")	DN 6 (¼")														•	•																
	DN 10 (3/8")																	•														
	DN 15 (½")	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	DN 20 (¾")		•									•	•	•					•													
	DN 25 (1")	•	•		•													•						•	•	•						
DN 25 (1")	DN 15 (½")																															
	DN 25 (1")	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
	DN 32 (1¼")		•															•														
DN 50 (2")	DN 40 (1½")	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
	DN 50 (2")	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	

¹⁾ Apply class 600 p and t ratings for class 900 and class 1500 flanges.

²⁾ P and T rating as PN 100.

Hygienic sensor variants (in preparation)

The hygienic sensors all have polished internal wetted material and a maximum internal surface roughness Ra < 0.8 µm and are EHEDG and 3A approved.

Aseptic flanged process connections

The aseptic flanges offered for FCS400 conform with the standard DIN 11864-2A BF-A. The flange fitted to the sensor is therefore the back flange and the seal is an O-ring.

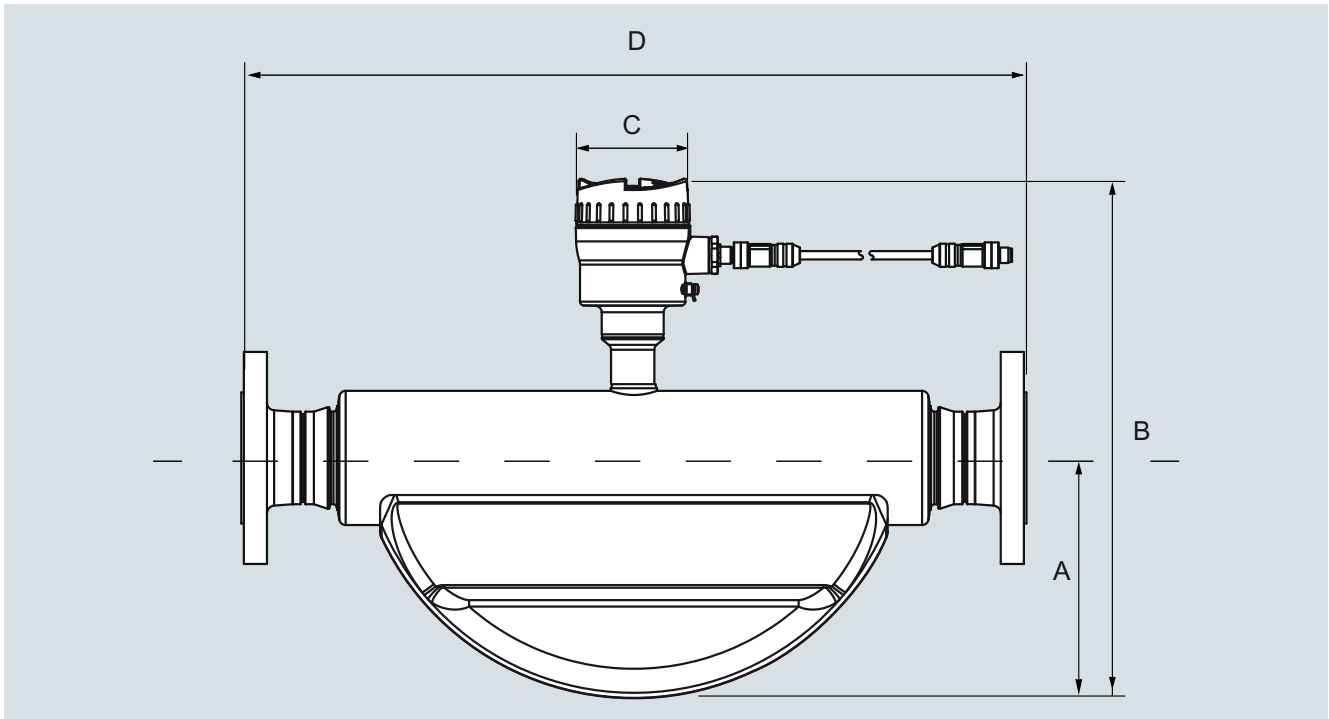
The flange dimensions in the FCS400 program are as follows:

Size DN	Pipe	Bore d ₁	Ring OD d ₁₁	Bolt circle d ₅	Bolt holes	Flange diameter d ₁₀
10	13 × 1.5	10	22.4	37	4 × Ø9	54
15	19 × 1.5	16	28.4	42	4 × Ø9	59
20	23 × 1.5	20	32.4	47	4 × Ø9	64
25	29 × 1.5	26	38.4	53	4 × Ø9	70
32	35 × 1.5	32	47.7	59	4 × Ø9	76
40	41 × 1.5	38	53.7	65	4 × Ø9	82
50	53 × 1.5	50	65.7	77	4 × Ø9	94
65	70 × 2.0	66	81.7	95	8 × Ø9	107
80	85 × 2.0	81	97.7	112	8 × Ø11	113

DIN 11864-2A BF-A flange dimensions

Dimensional drawings

Sensor dimensions



Sensor		A		B		B1		Weight ¹⁾	
[DN]	[inch]	[mm]	[inch]	[mm]	[inch]	[mm]	[inch]	[kg]	[lb]
15	½	90	3.54	280	11.0	314	12.4	4.6	10.1
25	1	123	4.84	315	12.4	349	13.8	7.9	17.4
50	2	187	7.36	390	15.4	424	16.8	25.7	56.7

SITRANS FCS400, dimensions in mm (inch), weights in kg (lb), for a EN 1092 PN 40 flanged version.

The built-in length D depends on the flange.

¹⁾ For FCT030 compact add 4 kg (8.8 lb)

Overall length

The overall length (built-in length (D)) of each sensor depends on the connection standard and the pressure rating. The tables below summarize the dimensions available at the time of publishing. Please contact Siemens for further information about our desired process connection specification.

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Dimensional drawings (continued)

Standard: 7ME461-...

Sensor	DN 15 (½")					DN 25 (1")			DN 50 (2")	
	DN 6 (¼")	DN 10 (3/8")	DN 15 (½")	DN 20 (¾")	DN 25 (1")	DN 25 (1")	DN 32 (1¼")	DN 40 (1½")	DN 40 (1½")	DN 50 (2")
EN 1092-1 B1, PN 16			265		265	360			610	610
EN 1092-1 B1, PN 40			265		265	360		365	610	610
EN 1092-1 B1, PN 63			265			360			610	610
EN 1092-1 B1, PN 100			270		275	360			610	610
EN 1092-1 B1, PN 160			270			360				620
ANSI B16.5, class 150			270	270		360		365		620
ANSI B16.5, class 300			270	270		360		380		620
ANSI B16.5, class 600			270	285		360		380		620
ANSI B16.5, class 900			290			385				620
ISO 228-1 GH pipe thread	265		265			365				620
ANSI B1.20.1 NPT pipe thread	265		270			365				620
DIN 11851 hygienic screwed ¹⁾		265	265		193	360	360		610	610
DIN 32676-C hygienic tri-clamp			265	265		360		360		610
DIN 11864-1 aseptic screwed ¹⁾			265			360			610	610
DIN 11864-2 aseptic flange ¹⁾			265			360			620	610
DIN 11864-3 aseptic clamp ¹⁾			265			360			610	610
ISO 2852 hygienic clamp ¹⁾					265	360			610	610
ISO 2853 hygienic screwed ¹⁾			265			360		274		610
SMS 1145 hygienic screwed			285			360			610	610
12-VCO-4 quick connect			285							
JIS B2220/10K			265			360			620	610
JIS B2220/20K			265			360			620	610
JIS B2220/40K			270			360			620	610
JIS B2220/63K			275			370				620

¹⁾ Available with 3A and EHEDG certification.

Sensor	DN 15 (½")					DN 25 (1")			DN 50 (2")	
	DN 6 (¼")	DN 10 (3/8")	DN 15 (½")	DN 20 (¾")	DN 25 (1")	DN 25 (1")	DN 32 (1¼")	DN 40 (1½")	DN 40 (1½")	DN 50 (2")
EN 1092-1 B1, PN 16			10.43		10.43	14.17			24.02	24.02
EN 1092-1 B1, PN 40			10.43		10.43	14.17		14.37	24.02	24.02
EN 1092-1 B1, PN 63			10.43			14.17			24.02	24.02
EN 1092-1 B1, PN 100			10.63		10.83	14.17			24.02	24.02
EN 1092-1 B1, PN 160			10.63			14.17				24.41
ANSI B16.5, class 150			10.63	10.63		14.17		14.37		24.41
ANSI B16.5, class 300			10.63	10.63		14.17		14.96		24.41
ANSI B16.5, class 600			10.63	11.22		14.17		14.96		24.41
ANSI B16.5, class 900			11.4			15.2				24.41
ISO 228-1 GH pipe thread	10.43		10.43			14.37				24.41
ANSI B1.20.1 NPT pipe thread	10.43		10.63			14.37				24.41
DIN 11851 hygienic screwed ¹⁾		10.43	10.43		7.60	14.17	14.17		24.02	24.02
DIN 32676-C hygienic tri-clamp			10.43	10.43		14.17		14.17		24.02
DIN 11864-1 aseptic screwed ¹⁾			10.43	10.43		14.17				24.02
DIN 11864-2 aseptic flange ¹⁾			10.43	10.43		14.17		10.78	24.41	24.02
DIN 11864-3 aseptic clamp ¹⁾			10.43			14.17			24.02	24.02
ISO 2852 hygienic clamp ¹⁾					10.43	14.17			24.02	24.02
ISO 2853 hygienic screwed ¹⁾			10.43			14.17		10.78		24.02
SMS 1145 hygienic screwed			10.43			14.17			24.02	24.02
12-VCO-4 quick connect			11.2							
JIS B2220/10K			10.4			14.2			24.4	24.0
JIS B2220/20K			10.4			14.2			24.4	24.0
JIS B2220/40K			10.6			14.2			24.4	24.0
JIS B2220/63K			10.8			14.6				24.4

¹⁾ Available with 3A and EHEDG certification.

SITRANS FCS400, overall length (D), dimensions in mm.