

## Characteristics

- PI-PID cascade controller
- Easy operation
- For cooling systems in maritime installations
- Manual- / automatic changeover
- Robust self-optimization
- Alarm indicating at deviation from set point, positive or negative
- User-defined operation level
- 2- or 3-positional output for controlling the actuator

## Applications

The ER 3000 controller is used for constant temperature control. It is specially designed for large engine jacket cooling water systems where conventional single loop controllers cannot maintain a constant and precise temperature.

## Design

The ER 3000 controller is designed for panel mounting.

For easy start-up it has optimization for automatic determination of favourable control parameters. The optimization starts when changing the set point or when switching over from manual mode to automatic control. The optimization can be disregarded.

For easy operation it has four keys - two for scrolling or changing values, an enter key and a key for choosing manual or automatic control. Two digital displays show the process variable and the set point. 7 LEDs indicate alarm, actuator opens, actuator closes, slave control, setpoint raising / lowering and manual mode.

The controller can be switched from auto mode to manual mode. In manual mode the actuator can be opened, closed or stopped in a certain position.

Three different alarm settings are possible:

- A: Alarm at a deviation from the set point SP
- B: Alarm at a fixed limit value
- C: Alarm at leaving a band around the set point SP

The 3 alarm settings include alarm in case of sensor fault.

It can operate either as a three position or as a two position controller and has adjustable proportional band, integral action time and derivative action time.

## Function

The controller operates with two sensor inputs. One Pt 100 sensor is placed at the outlet from the engine and one Pt 100 sensor with a built-in 4-20 mA transmitter is placed at the inlet to the engine. The measured values of the controlled variables are compared with the set point value and adjusted via a PI or a PID control structure.

When used for large engine jacket cooling water systems the controller must be set up as a cascade controller

The cascade controller has two process variables - master and slave.

The cascade controller compares the measured master value ( outlet from the engine ) with its setpoint and adjusts the setpoint of the slave variable ( inlet to the engine ) if necessary.



## Technical Data

Line voltage  
 230 V AC }  
 115 V AC\* } -15 % / +10 %, 50 / 60 Hz  
 24 V AC\* }  
 \*- optional (please specify)

Power consumption approx. 7 VA

Weight approx. 1 kg

Permissible ambient temperature  
 - Operation 0 to 50°C  
 - Transport and storage -25 to + 65°C

Degree of protection  
 Front IP 65 according to DIN 40050  
 Terminals: IP00

Design  
 For control panel installation  
 96 x 96 x 135 mm (W x H x D)  
 panel cut out 92 x 92 mm

Installation position arbitrary

DI - feed voltage and measuring  
 transducer feed voltage  
 24 V DC, I<sub>max</sub> = 60 mA

Analog inputs  
 Pt100, 2.4 = 0°C to 300°C  
 or 2.2 = 0°C to 400°C  
 or 2.50 = -50°C to 250°C  
 Connection in three - wire system  
 0/4 to 20 mA, input resistance = 50 Ohm  
 0/2 to 10 V, input resistance = 100 KOhm

Measuring accuracy  
 0.1% of the measuring range

Digital inputs  
 high active, R<sub>i</sub> = 1 k W;  
 0V DC = low  
 15 V to 24 V DC = high  
 Analog output for process variable  
 0 to +10 V corresponds with  
 0 to 300°C (2.4) or 0 to 400°C (2.2)  
 or -50°C to 250°C (2,50), I<sub>max</sub> = 2 mA

Displays  
 Two 4 - digit 7 segment displays,  
 LED, red,  
 character height = 13 mm

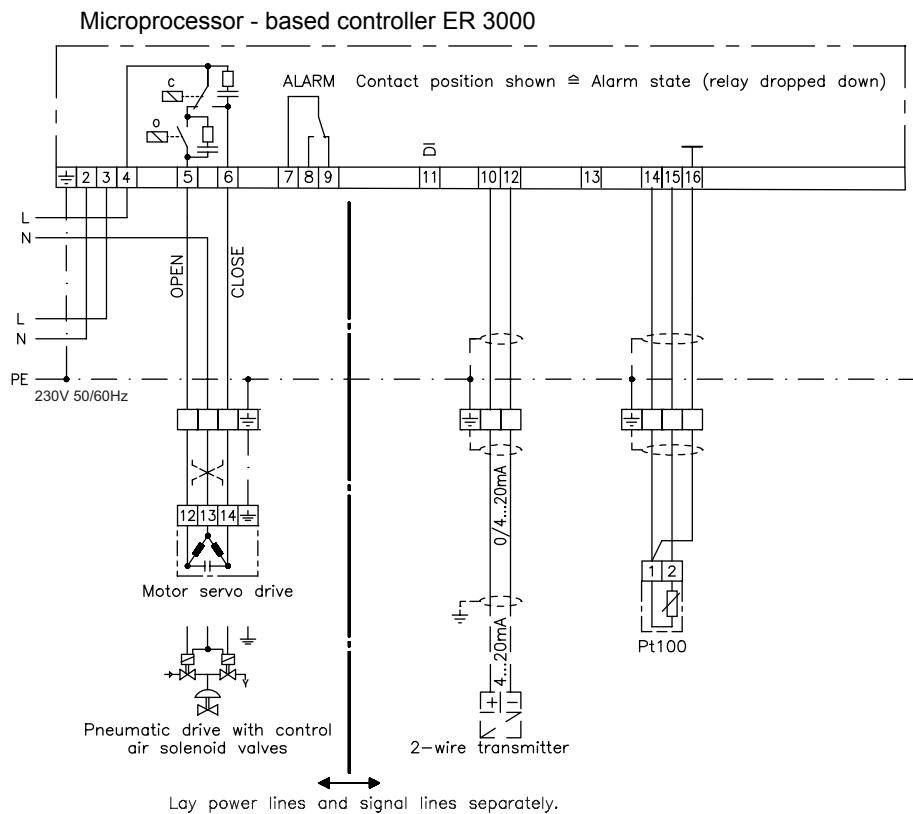
Alarms  
 Alarm type A, B, C;  
 working contact normally closed  
 circuit principle

Relay  
 Switching capacity: 250 V AC / 3 A  
 Spark quenching element

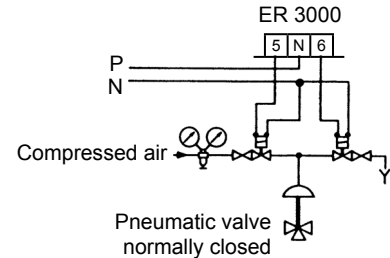
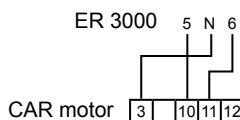
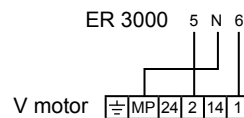
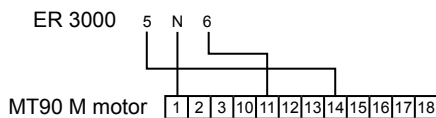
Data protection  
 Semi - conductor memory

Subject to changes without notice.

### Wiring diagram

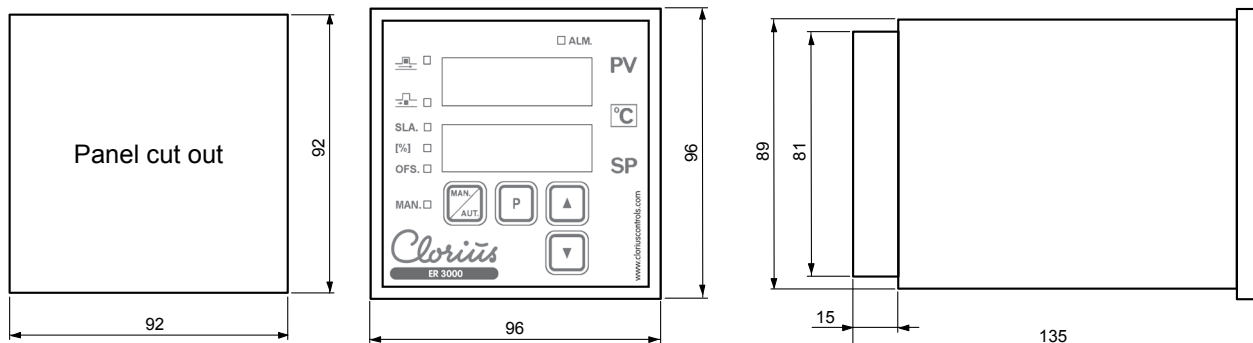


### Electrical Connections - Optional external units



Cooling: Remember to set controller into cooling mode.

### Dimensions in mm



Subject to changes without notice.